



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada
Tel (613) 632-5200
Fax 613 632-5246

D3439-101
Job Sheet 201603



glt
11 km

Part No: D3439-101 Job Qty: 16 pcs
Part Name: Mirror Assembly 8"
Part Weight: 0 lbs Status: New Priority: Medium
Job Created: 10/8/19 Job Tracking No:
Due Date: 10/25/19 Created By: Chantal Lavoie
Type: Stock Description:
Note: DWG REV B IPP A 05.07.20 New issue KJ/JLM IPP Rev:B 10.09.08 per dwg RevB DD ver:ec
Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	16 pcs	10/25/19	10/25/19	0.00	0.00	Purchasing - 1		<i>NE</i> OCT 22 2019
							Purchasing - 2		
							Purchasing - 3		
110	Packaging 2-1 - Receive - B4B	16 pcs	10/25/19	10/25/19	0.00	0.00	Packaging 2 - 1 - B4B		<i>NE</i> OCT 22 2019
							Packaging 2 - 2 - B4B		
							Packaging 2 - 3 - B4B		
							Packaging 2 - 5 - B4B		
							Packaging 2 - 4 - B4B		
							Packaging 2 - 6 - B4B		
							Packaging 2 - 7 - B4B		
							Packaging 2 - 8 - B4B		
							Packaging 2 - 9 - B4B		
							Packaging 2 - 10 - B4B		
							Packaging 2 - 11 - B4B		
							Packaging 2 - 12 - B4B		
							Packaging 2 - 13 - B4B		
							Packaging 2 - 14 - B4B		
							Packaging 2 - 15 - B4B		
							Packaging 2 - 16 - B4B		
							Packaging 2 - 17 - B4B		
							Packaging 2 - 18 - B4B		
							Packaging 2 - 19 - B4B		
							Packaging 2 - 20 - B4B		



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S225131
Part: D3439-101
Job No: 201603
Serial No/Batch: S225131
Revision:
Inspector:
Exp Date:
Instructions: Various STC's

Date: 10/22/19

				B4B	
				Packaging 2 - 21 - B4B	
				Packaging 2 - 22 - B4B	
				Packaging 2 - 23 - B4B	
				Packaging 2 - 24 - B4B	
				Packaging 2 - 25 - B4B	
				Packaging 2 - 26 - B4B	
				Packaging 2 - 27 - B4B	
				Packaging 2 - 28 - B4B	
				Packaging 2 - 29 - B4B	
				Packaging 2 - 30 - B4B	
				Packaging 2 - 31 - B4B	
				Packaging 2 - 32 - B4B	
				Packaging 2 - 33 - B4B	
				Packaging 2 - 34 - B4B	
				Packaging 2 - 35 - B4B	
				Packaging 2 - 36 - B4B	
115 QC 6	16 pcs	10/25/19	0.00 0.00	QC 6 - 9	DAS
				QC 6 - 68	OCT 22 2019 68
				QC 6 - 61	9-89
				QC 6 - 40	
				QC 6 - 81	
120 Small Fab - 2 - B4B	16 pcs	10/25/19	0.00 12.90	Small Fab - 1 - B4B	
				Small Fab - 2 - B4B	
				Small Fab - 3 - B4B	
				Small Fab - 4 - B4B	
				Small Fab - 5 - B4B	
				Small Fab - 6 - B4B	
				Small Fab - 7 - B4B	
130 QC 5	16 pcs	10/25/19	0.00 0.00	Small Fab - 8 - B4B	GP 20-01-03
				QC 5 - 10	
				QC 5 - 12	
				QC 5 - 17	
				QC 5 - 18	
				QC 5 - 19	
				QC 5 - 22	
				QC 5 - 24	
				QC 5 - 3	
				QC 5 - 43	
				QC 5 - 49	
				QC 5 - 51	
				QC 5 - 58	
				QC 5 - 68	
				QC 5 - 9	DAS
				QC 5 - 50	81
				QC 5 - 30	9-89

				QC 5 - 40	
				QC 5 - 61	
				QC 5 - 81	
140	Packaging 3-1 - Stock - B4B	16 pcs	10/25/19	0.00	0.00
				Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	

DAS
28
9-89

				Packaging 3 - 36 - B4B	
150 QC 21 - SA	16 pcs	10/25/19	0.00 0.00	QC 21 - SA - 21	Bus
				QC 21 - SA - 70	21
				QC 21 - SA - 53	21 JAN 09 2020

Part On 100 - Issue P/O: _____ For Grote Mirror P/N: 12183 Possible Supplier: UAP/NAPA Material release note is
Descriptions: required
110 - (Receive & Inspect for Damage & Mat'l Certs)
115 - (QC6- All purchased or subcontracted products)
120 - 1- Discard Hardware. 2- Drill and Tap mirror as per Dwg using DT9670 , then install stud as per dwg. 3- Plug drain holes with Sikaflex. Ensure that mirror adheres to housing. Pick: Qty Part Number Description Batch A/RN/A Sikaflex-241/-291 291 Sikaflex expiry date 3/18/2020
130 - (QC5- Inspect part completeness to step on W/O)
140 - (Identify as per dwg & Stock Location: _____)
150 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
12183	Grote Mirror D3439-101	16 pcs (1 ea)	100-Purchasing	S225724
D3015-3	Locknut 127 -	16 pcs (1 ea)	120-Small Fab - 2 - B4B	22572488
D3439-3	Stud 129 -	16 pcs (1 ea)	120-Small Fab - 2 - B4B	225782
NAS1149C0563R	Washer (AN960C516) 1265 -14	16 Ea (1 ea)	120-Small Fab - 2 - B4B	167660

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	12183	16	0	0
120-Small Fab - 2 - B4B	D3015-3	16	179	0
	D3439-3 -13	16	1	0
	NAS1149C0563R	16	440	0

Part Specifications

Specifications could not be found.

Plex 10/8/19 7:28 AM Dart.Lavoie.Chantal



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER
POHB044716



Supplier: BCI001-VC
B C Industrial
14 Old Forest
Kirkland
QC
H9J 2Z8 Canada
Phone: 514-585-8907

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: POHB044716
PO Date: 10/8/19
Due Date: 10/21/19
Purchase Order Revision:
Revision Date:
Ship-To Contact: Lavoie, Chantal
Phone: 613-623-5200 Ext: 242
Fax: 613-632-1053
clavoie@dartaero.com

OCT 10 2019

Via: Ground
Pynt Terms: Net 30
Freight Terms:
Special Comments:

Items

Line Item	Job	Part	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	201604	28663			Mirror 6" D2011-101 as per dwg D2011 REV. G receive ea	Firmed X24	-	10/21/19	24 Ea	0 Ea	24 Ea	\$20.65/Ea	\$495.60
2	201603	12183			Grote Mirror D3439-101 as per dwg D3439 Rev.B	Firmed X16	-	10/21/19	16 pcs	0 pcs	16 pcs	\$18.40/pcs	\$294.40

Grand Total: \$790.00

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

- Procurement Quality Clauses
- A005 RIGHT OF ENTRY
 - A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)
 - A012 CHEMICAL AND PHYSICAL TEST REPORTS
 - A016 PERSONNEL QUALIFICATION
 - A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)
 - A026 CERTIFICATION OF MATERIAL CONFORMANCE
 - A041 QUALITY MANAGEMENT SYSTEM
 - A042 DART NOTIFICATION BY SUPPLIER
 - A043 RETENTION OF QUALITY DOCUMENT
 - A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM
 - A049 SUPPLIER AWARENESS

Plex 10/8/19 8:51 AM Dart.Lavoie.Chantal

Oct 18 2019

Packing Slip **PS191018DA**

Livrer a/Ship to:

Dart Aerospace Ltd
1270 Aberdeen
Hawksbury, Ont
K6A 1K7

Votre PO# HB044716

Description		Livrer/Ship	B/O
1.	mirror 28663	24	0
2.	mirror 12183	16	0

RECEIVED

OCT 18 2019

DART AEROSPACE LTD.

BC Industrial.... 14 Old Forest....Kirkland, Quebec.. H9J2Z8
Phone 514-585-8907 bcpc1@videotron.ca

BC Industrial..... 14 Old Forest....Kirkland....Quebec....H9J-2Z8....Canada
Phone 514-585-8907 Email bcpc1@videotron.ca

Certificate of Compliance

Oct 18 2019

Dart Aerospace Ltd
1270 Aberdeen
Hawksbury, Ont
K6A 1K7

Att: Chantal Lavoie

This is to confirm that the parts delivered on our

PS191018DA

mirror 28663

mirror 12183

conforms to the specifications outlined on your purchase
order HB044716

Thank you

Bryan Cameron

#TPS/GST-14264062
#TVQ/PST-1021696907

Terms 2%10 Net 30

RECEIVED

OCT 18 2019

DART AEROSPACE LTD.